



Wellwaj Belting

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Cleaning instructions of the PVC conveyor belt

The importance of a clean conveyor belt in regarding to propulsion, alignment and lifetime of the several components can't be overemphasized. All parts of the installation, which come into contact with the conveyor belt, must be kept as clean as possible. Oil, fat, moisture, rust, dirt, remains of conveyed product, etc. on parts of the installation which comes in contact with the belt, may cause operational problems and will shorten the service life of the conveyor belt considerably.

The following table shows relative suitability of several common detergents and solvents for cleaning of PVC conveyor belts:

Material top side		PVC
Material bottom		Polyester
Cleaning agent	Neutral (Water)	++
	Alkaline (Soap water, soda, ammonia solution)	++
	Acid (Fosfor acid 1% solution)	++
	Chlorine (Natrium Hypochloride solution <1%)	+
	Alcohol (Isopropanol, ethanol, methanol, methylated spirits)	++

- + Conditionally resistant: Depending on concentration, duration of the effect, thermal and mechanical load, discoloration, swelling, crumble or wear, possible. Resistant under normal weather conditions 23°C / 73°F, 50% relative humidity.
- ++ under normal weather conditions 23°C / 73°F, 50% relative humidity.

Unsuitable solvents are:

- Aromatic compounds
- Chlorinated hydrocarbons
- Ketones

General points on the cleaning of synthetic conveyor belts

- Please always keep in mind the instructions of the constructor of the machine.
- Please notice that cleaning should be carried out when the installation is at rest.
- When working with chemicals, it is essential to take all applicable safety regulations and precautions (see the relevant safety data sheets for the chemicals to be used).
- When cleaning with hot water or steam, please note that is not exceeded the maximum allowable temperature of the material.
- Conveyor belts has to be dried after cleaning with water.
- Special and legal requirements apply to the cleaning and disinfection of the conveyor belts in the food industry. Please contact us for more information.
- Cleaning with high-pressure machines or brushes with hard bristles may damage the belt.

For more information contact us on +31 (0)75- 631 39 17 or wormer@wellwaj.com

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